



NIC-FPS Critical Design Review

Opto-Mechanical Components

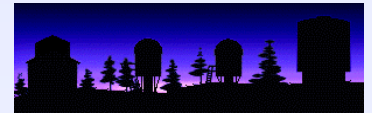
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26 July 2002

CASA-ARL

Boulder, CO

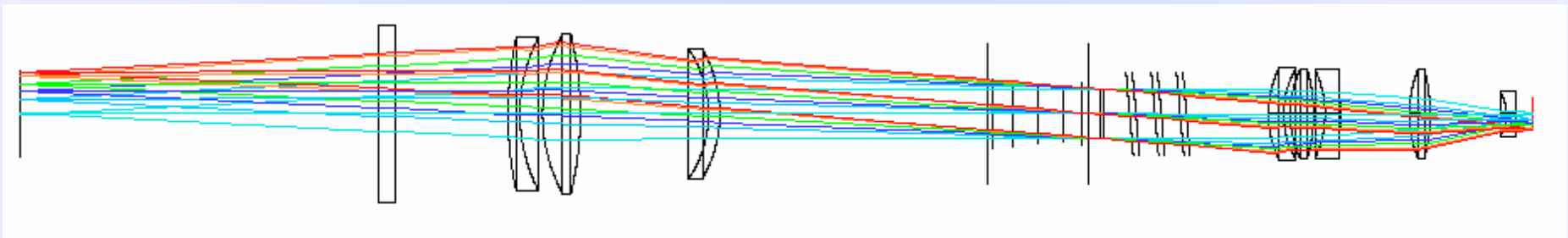




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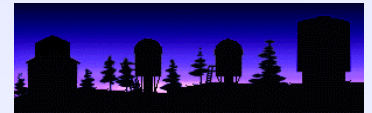
Opto-Mechanical Components Include:

- Window – CaF₂ 140 mm diameter, 14 mm thick, no wedge, no AR on exterior surface
- Lens mounts – Collimator w/ 3 lenses, Camera w/ 5 lenses
- Etalon Actuator – Linear translator
- Lyot Stop – Stationary once aligned
- Filter Wheels – Three 7 slot wheels
- FPA Mount – Supplied by Rockwell



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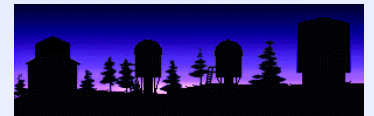




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Lens Mounts

- Collimator and camera in separate Al tubes
- Collimator-camera alignment tolerances ~ 1 mm offset, $\sim 1'$ tilt
- Warm up and cool down rates determined by contact area with bench
- Individual lenses are held in collet fingers mounts based on the Ohio State University Imaging Sciences Laboratory's (ISL) design
- Collet fingers have decenter and tilt tolerances of $< 50 \mu\text{m}$ which is sufficient for the NIC-FPS optics
- Prototype lens mount provided by University of North Carolina
- Lens spacing set by spacers between the collet fingers





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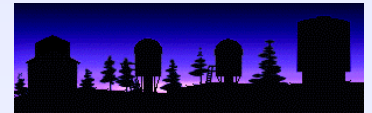
Etalon Actuator

- Will use a cryogenic linear translator of ~ 90 mm travel
- Wiring is flexible at 77 K – will flex our cable extension
- Limited to 20 mm maximum depth
- Three options:
 1. Commercially manufactured – available, but insufficient travel
 2. O'Brien (ISL) has a design that has worked without failure for a number of years in OSIRIS
 3. Design one in-house
- Etalon is mounted perpendicular to beam
- Etalon itself is mounted by six m4 bolts, three on each face
These bolts are the sole thermal contacts



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Lyot Stop

- Cold Lyot stop used to minimize radiation from beyond the primary mirror reaching the FPA
- Pupil is 40 mm diameter with 4.6 mm central obstruction
- Recommend undersizing the primary and oversizing the central obstruction by 175 μm . This is 0.9% by diameter and 1.8% by area
- Lyot stop is a mask deposited onto a 50 mm diameter, 3 mm thick fused silica or CaF_2 substrate
- Zemax runs suggests that once the stop is aligned to the optical axis, no further alignment is necessary to compensate for telescope-instrument misalignments
- Alignment made by changing shims





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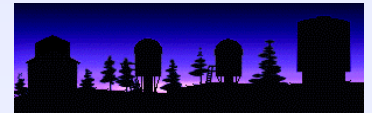
Filter Wheels

- Three 7 slot filter wheels for 17 filters, 1 blank, 3 opens (one in each wheel)
- Arranged in a pair and single on opposite sides of the bench
- Direct drive cryo stepper motor in contact with gear around the circumference of the wheel, gear ratio $\sim 23:1$
- Three microswitches provide direct position readout, one microswitch on detent
- Wheel, detent, direct position readout and bearings based on ISL highly successful design



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Integration & Testing

- Request for quotes on optics placed next week
- Order optics in September
- 4-5 month lead time on optics – arrive by February 2003
- Design optomechanical & fab components August 2002 – February 2003
- Final lens spacings will not be determined until the as-built optics specs are in. We will work closely with the vendor to minimize the impact of fabrication tolerances on image quality and element spacings.
- Final pupil position is not known until the as-aligned optics are in house
- Ron Probst and Jay Elias of NOAO will provide a tour of their facility and discuss optical alignment
- May visit Tom O'Brien at OSU to see the upgrade of TIFKAM



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